



# **NATIONWIDE GUTTER**

Serving the D/FW Area and the Surrounding States  
Seamless Aluminum Gutter

## **General Product Specifications**

ALL ALUMINUM PRODUCTS ARE MADE OF 3025, 3105 OR EQUIVALENT ALUMINUM ALLOY & HO to H34 OR EQUIVALENT HARDNESS, VARYING WITH PRODUCT.

### **COIL THICKNESS:**

.019" NOMINAL – SIDING, SOFFIT, & ACCESSORIES

.019" NOMINAL – SIDING & FASCIA

.027" NOMINAL – GUTTER COIL

(ALL VALUES FOR ALUMINUM THICKNESS ARE NOMINAL VALUES, AND HAVE A VARIANCE OF +/- .002")

### **COATINGS SPECIFICATIONS:**

COATING: MORTON POLYCERAM 780

GLOSS: 8 to 12 ON 60 DEGREE PHOTOVOLT METER. ASTM TEST D523-80

EXTERIOR EXPOSURE: FADE SHALL NOT EXCEED MORE THAN 5 COLOR DIFFERENCE UNITS WITHIN 5 YEARS. ASTM TEST D2244-79

CHALK: NO GREATER THAN NO. 8 RATING (EXCLUDING WHITE) WITHIN 5 YEARS. ASTM TEST D659-74

DRY FILM THICKNESS: .80 to 1.00 MILS

APPLICATION: ROLL COAT – TWO COAT FINISH APPLIED ONTO A CHEMICALLY CLEANED ALUMINUM SUBSTRATE. PAINT COATS ARE BAKED ON FINISH.

DISSIMILAR METALS: CAUTIONED MUST BE EXERCISED WHEN ALUMINUM IS PLACED IN CONTACT WITH MATERIALS NOT COMPATIBLE WITH ALUMINUM, ALUMINUM NAILS OR FASTENERS MUST BE USED WHEN INSTALLING SIDING AND ACCESSORIES.